

**AMENDMENTS TO THE SPECIFICATION**

Please replace the paragraph at page 2, paragraph [9] with the following rewritten paragraph:

-- \*Accordingly, the bake-hardenable cold-rolled steel sheets manufactured by the continuous annealing method are restrictively used for the exterior plates of the automobiles, which do not require the formability. --

Please **delete** the two section headings at page 3, after paragraph [31].

Please insert the following section heading at page 4, before paragraph [32]:

-- SUMMARY OF THE INVENTION --

Please **delete** the section heading at page 4, before paragraph [34].

Please replace the section heading at page 5, before paragraph [49] with the following rewritten section heading:

-- ~~Best Mode for Carrying Out Detailed Description of the Invention~~ --

Please replace the two paragraphs [138] and [139] at page 13 with the following rewritten paragraphs:

-- It is necessary for the A1N precipitates to have a size, which can serve as a barrier to suppress the grain growth during annealing of the cold-rolled steel sheets, and it is preferable that the A1N precipitates have an average size of  $20\mu\text{m}$  or less.

When the A1N precipitates have the average size of  $20\mu\text{m}$  or less as described above, finer grains are obtained. --

Please replace the two paragraphs [172] and [173] at page 15 with the following rewritten paragraphs:

-- Additionally, the size of a A1N precipates formed during hot rolling is preferably  $20\mu\text{m}$  or less.

When the size of A1N precipitates is  $20\mu\text{m}$  or less, the grains become finer, resulting in further enhancement of the bake hardenability. --

Please replace paragraph [217] at page 20 with the following rewritten paragraph:

-- As shown in Table 2, it can be appreciated that the Inventive steel Nos. 1 to 10 have a grain size (ASTM No.) of 9.8 ~ 12.5, and have A1N precipitates with an average size of 20 $\mu$ m or less. --

Please **delete** the section heading at page 22, before paragraph [245].